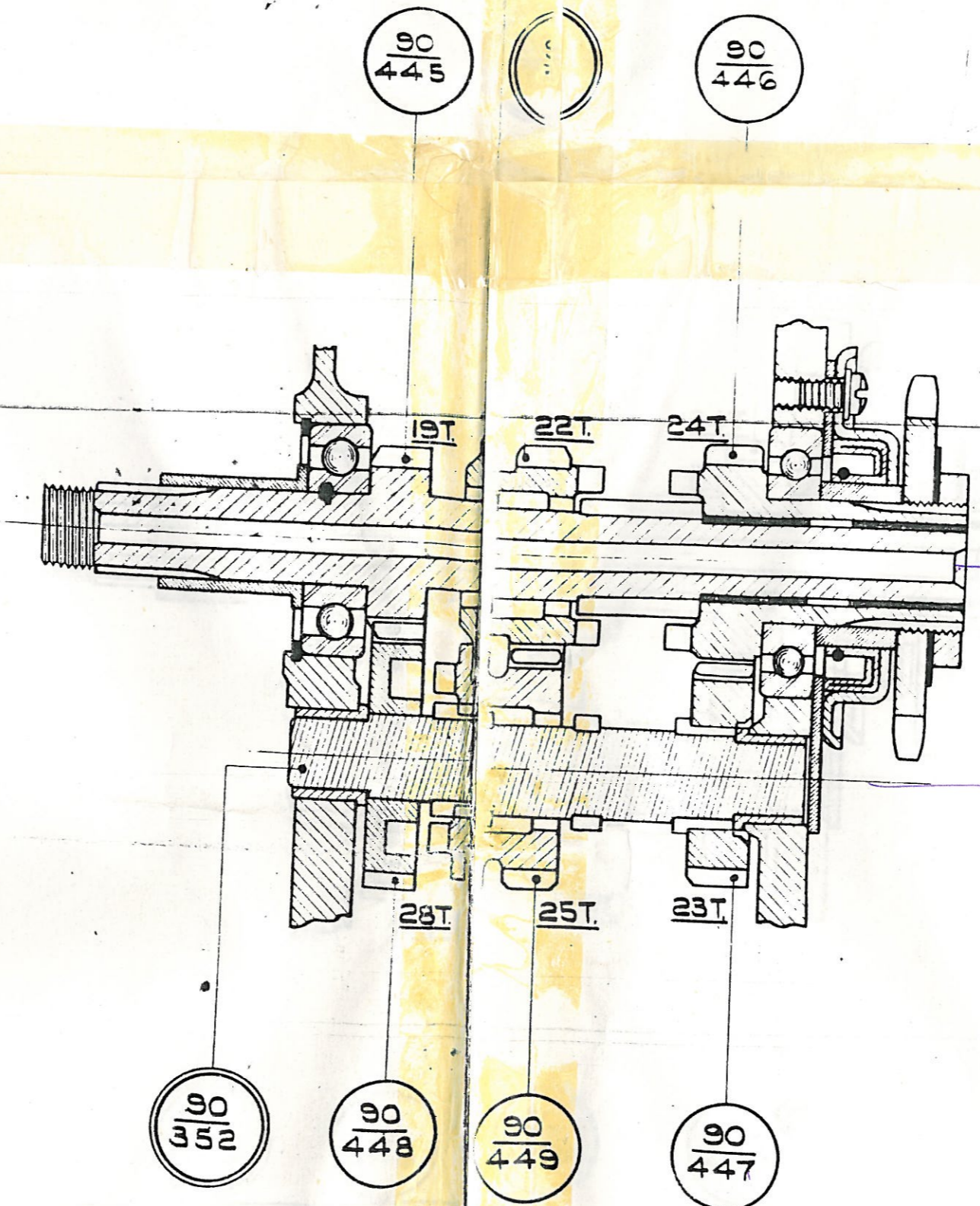


90-74 GEAR AND 90-352
 LAYSHAFT SHOWN WITH DOUBLE
 RING ARE AS IN STANDARD
 GEARBOX.

REMOVE ALL BU
 TOLERANCES I
 THOUSANDTHS OF AN
 THICK LINES DEI
 MACHINING OR GRIN
 THREADS TO 'M' T
 TOLERANCES UN
 STATED OTHERV



RATIOS OBTAINED:-

- 1.537 : 1
- 1.186 : 1
- 1 : 1

DRAWN	B.S.	142-51
CHECKED	<i>[Signature]</i>	
APPROVED	<i>[Signature]</i>	